

United States Patent and Trademark Office

M

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/039,821	01/04/2002	Daniel P. Sutula JR.		9519
7590 02/12/2007 DANIEL P. SUTULA JR. 11 REVERE DRIVE			EXAMINER	
			KASENGE, CHARLES R	
BRISTOL, CT 06010			ART UNIT	PAPER NUMBER
			2125	
			MAIL DATE	DELIVERY MODE
			02/12/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

0 1 1	Application No.	Applicant(s)
Supplemental	10/039,821	SUTULA, DANIEL P.
Notice of Allowability	Examiner	Art Unit
	Charles R. Kasenge	2125
The MAILING DATE of this communication ap All claims being allowable, PROSECUTION ON THE MERITS I herewith (or previously mailed), a Notice of Allowance (PTOL-8 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT of the Office or upon petition by the applicant. See 37 CFR 1.3	S (OR REMAINS) CLOSED in the 5) or other appropriate communication. This application is sub-	nis application. If not included cation will be mailed in due course. THIS
1. $igspace$ This communication is responsive to $\underline{communication\ filed}$	<u>d 10/16/06</u> .	
2. $igstyle igstyle$ The allowed claim(s) is/are <u>1-18</u> .		
3. Acknowledgment is made of a claim for foreign priority a) All b) Some* c) None of the: 1. Certified copies of the priority documents ha 2. Certified copies of the priority documents ha 3. Copies of the certified copies of the priority of International Bureau (PCT Rule 17.2(a)). * Certified copies not received: Applicant has THREE MONTHS FROM THE "MAILING DATE noted below. Failure to timely comply will result in ABANDON THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 4. A SUBSTITUTE OATH OR DECLARATION must be sub INFORMAL PATENT APPLICATION (PTO-152) which g 5. CORRECTED DRAWINGS (as "replacement sheets") m (a) including changes required by the Notice of Draftsper 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examine Paper No./Mail Date	ve been received. ve been received in Application documents have been received in E" of this communication to file a MENT of this application. mitted. Note the attached EXAN ives reason(s) why the oath or doust be submitted. erson's Patent Drawing Review (er's Amendment / Comment or in	No In this national stage application from the reply complying with the requirements INER'S AMENDMENT or NOTICE OF eclaration is deficient. PTO-948) attached In the Office action of
Identifying indicia such as the application number (see 37 CFF each sheet. Replacement sheet(s) should be labeled as such in	R 1.84(c)) should be written on the n the header according to 37 CFR	drawings in the front (not the back) of 1.121(d).
 DEPOSIT OF and/or INFORMATION about the department of attached Examiner's comment regarding REQUIREMEN 	oosit of BIOLOGICAL MATEF T FOR THE DEPOSIT OF BIOL	RIAL must be submitted. Note the OGICAL MATERIAL.
Attachment(s) 1. Notice of References Cited (PTO-892)	<u> </u>	rmal Patent Application
 Notice of Draftperson's Patent Drawing Review (PTO-948 	Paper No./M	ail Date .
Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date	7. 🛭 Examiner's A	mendment/Comment
Examiner's Comment Regarding Requirement for Deposi of Biological Material	t 8. 🗌 Examiner's S	atement of Reasons for Allowance
or biological Material	9. 🗌 Other	

Art Unit: 2125

EXAMINER'S AMENDMENT

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Daniel P. Sutula Jr. on 11/16/06.

2. The application has been amended as follows:

a. Claim 1:

A method enabling the precise creation, fitting, and reproduction of objects, comprising the steps of:

- 1) defining a single 2-dimensional profile representation of an object;
- 2) measuring values from the object and defining a sufficient number of parametric values, comprising angular dimensions and/or linear dimensions and/or point coordinates, wherein the sufficient number of parametric values are derived from the measured values and characterize how the object changes in cross-section in 3-dimensional space with respect to the 2-dimensional profile of step 1;
- 3) converting the profile and parametric values into an electronic format suitable for input to computer aided design and manufacturing (CAD/CAM) programs;
- 4) creating a virtual CAD model from the profile and parametric values;

Application/Control Number: 10/039,821

Art Unit: 2125

5) calculating Numerical Control (NC) motion commands from the CAD model

Page 3

using CAM technology;

6) processing an object using Computer Numerical Controlled (CNC) machine;

and,

7) transmitting data throughout the process, enabling theses steps to be conducted

at any combination of geographic locations.

b. Claim 7:

The method of claim 1, wherein step 2 is facilitated by means of printed

measuring utensils that may be used to provide accurate measurement of

parametric values in the absence of conventional measuring equipment.

c. Claim 8:

The method of claim 1, wherein step 1 and step 2 are facilitated by means of an

integrated instruction and data acquisition form on which the profile and

parametric values are defined and recorded.

d. Claim 9:

The method of claim 1, wherein step 3 comprises converting the profile and

parametric values by means of optical scanning technology.

Application/Control Number: 10/039,821

Art Unit: 2125

e. <u>Claim 10</u>:

The method of claim 1, wherein step 6 comprises <u>processing by cutting, grinding,</u> and/or sanding by means of a CNC controlled machine with a rotating tool.

Page 4

f. Claim 11:

The method of claim 1, wherein step 6 comprises <u>processing by cutting or</u>

<u>otherwise removing material by means of a CNC controlled machine with a water</u>

<u>and/or abrasive media</u> cutting jet.

g. <u>Claim 12</u>:

The method of claim 1, wherein step 6 comprises <u>processing by cutting by means</u> of a CNC controlled machine with a cutting wire.

h. <u>Claim 13</u>:

The method of claim 1, wherein step 6 comprises <u>processing by cutting by means</u> of a CNC controlled machine with a cutting laser.

i. <u>Claim 14</u>:

The method of claim 1, wherein step 6 comprises <u>processing by means of an additive material deposition process enabled by</u> a CNC controlled Rapid Prototyping machine capable of directly producing a part.

Art Unit: 2125

j. <u>Claim 18:</u>

An apparatus enabling the precise creation, fitting, and reproduction of objects, comprising:

- 1) a means of defining a 2-dimensional profile representation of an object's edges;
- 2) a means of measuring values from the object and defining a sufficient number of parametric values, comprising angular dimensions and/or linear dimensions and/or point coordinates, wherein the sufficient number of parametric values are derived from the measured values and characterize how the object changes in cross-section in 3-dimensional space with respect to the 2-dimensional profile of step 1;
- 3) a means of converting the profile and parametric values into an electronic format suitable for input to computer aided design and manufacturing (CAD/CAM) programs;
- 4) a means of creating a virtual CAD model from the profile and parametric values;
- 5) a means of calculating Numerical Control (NC) motion commands from the CAD model using CAM technology;
- 6) a means of processing an object using Computer Numerical Controlled (CNC) machine; and,
- 7) a means of transmitting data throughout the process, enabling theses steps to be conducted at any combination of geographic locations.

Art Unit: 2125

3. The following is an examiner's statement of reasons for allowance: The prior art of record does not disclose measuring values from the object and defining a sufficient number of parametric values, comprising angular dimensions and/or linear dimensions and/or point coordinates, wherein the sufficient number of parametric values are derived from the measured values and characterize how the object changes in cross-section in 3-dimensional space with respect to the 2-dimensional profile of step 1. The allowability, at least in part, resides in this fact.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Charles R. Kasenge whose telephone number is 571 272-3743.

The examiner can normally be reached on Monday through Friday, 8:30 - 5 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Leo Picard can be reached on 571 272-3749. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 2125

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

CK February 5, 2007

DUTTW Polon 2-8-67 ALBERT W. PALADINI PRIMARY EXAMINER